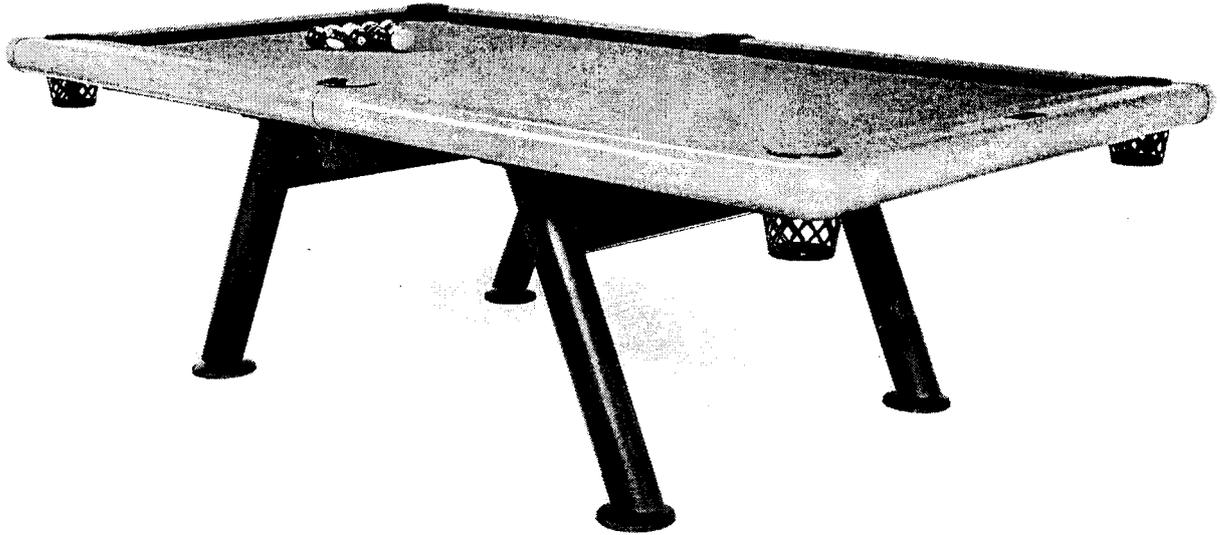


KEY WEST

AMF PLAYMASTER SERIES

OUTDOOR BILLIARD TABLE



ASSEMBLY INSTRUCTIONS

TOOLS NEEDED:

9/16" Combination wrench

9/16" Socket and ratchet

1/2" socket and 3" extension

Level

Playing cards (shims)

Staple gun (Arrow T-50)

Utility knife

Phillips screwdriver

String

Billiard ball

Spray adhesive

2x4" wood blocks

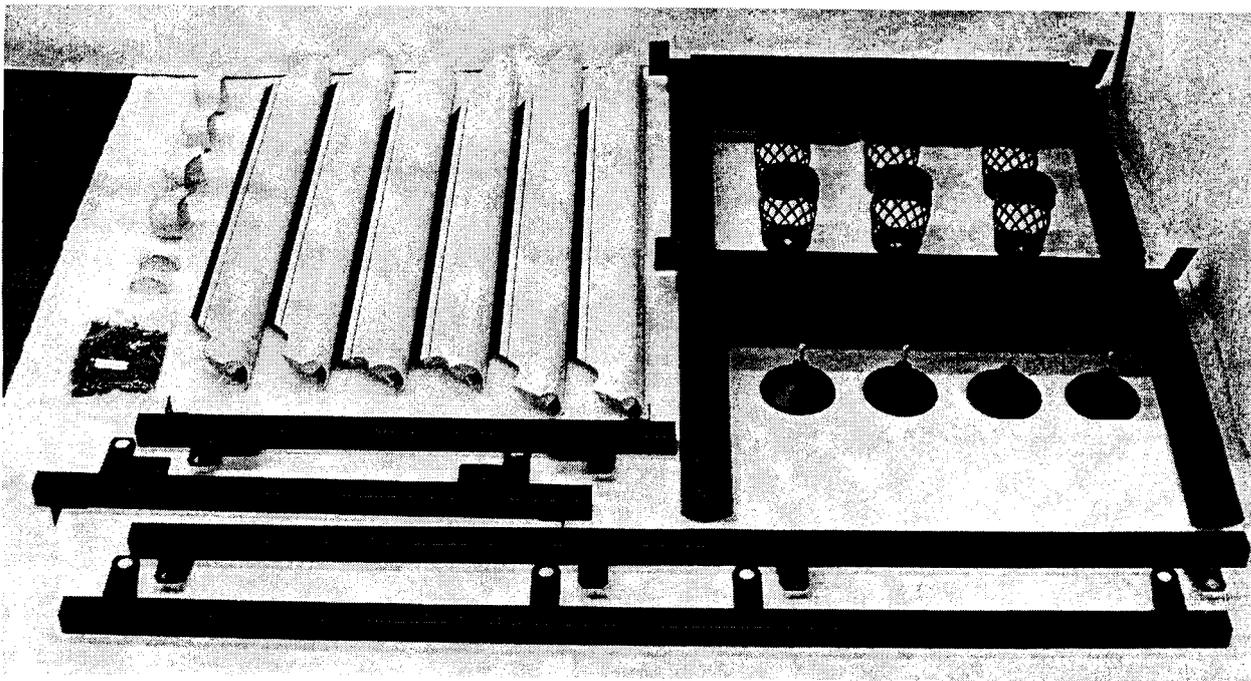
Revised 5-2-06

HARDWARE PACK CONTENTS:

All hardware is stainless steel. If replacing lost or broken hardware in the kit please verify it is stainless steel.

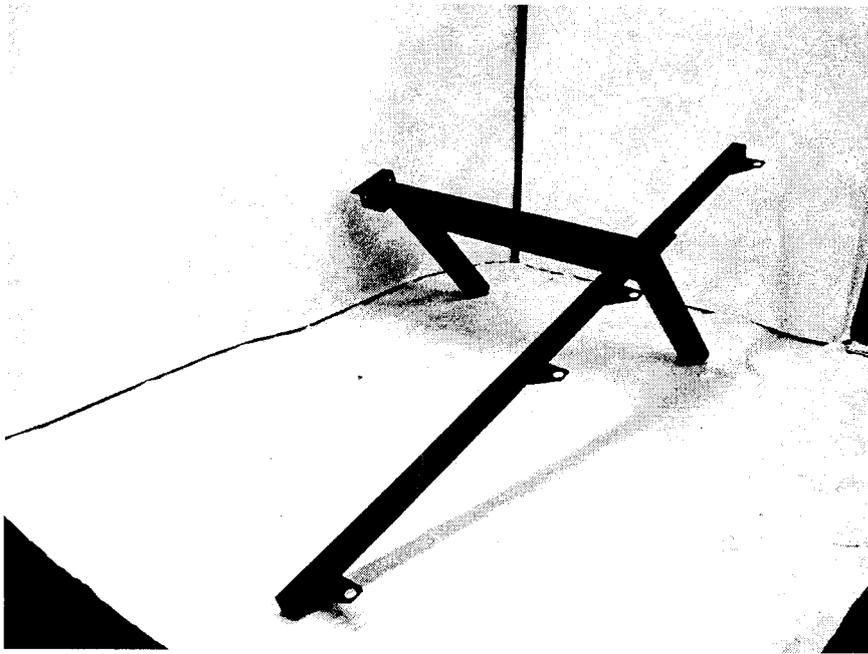
ITEM	QTY.	DESCRIPTION
A	18	5/16" Fender washer (rails)
B	18	5/16" x 2-1/4" Carriage bolt (rails)
C	18	5/16" - 18 nut (rails)
D	12	#6 x 1/2" Flat head phillips screw (rail castings)
E	24	#6 x 1" Bugle head phillips drywall screw (pockets)
F	12	#12 x 2" Flat head phillips self drilling screw (slate)
G	18	3/8" lock washer (frame /legs)
H	18	3/8"-16 Hex nut (frame /legs)
I	18	3/8" -16 x 2-3/4" hex bolt (frame /legs)

Along with the hardware pack you should have a spot, assembly instructions, and warranty/ registration information.



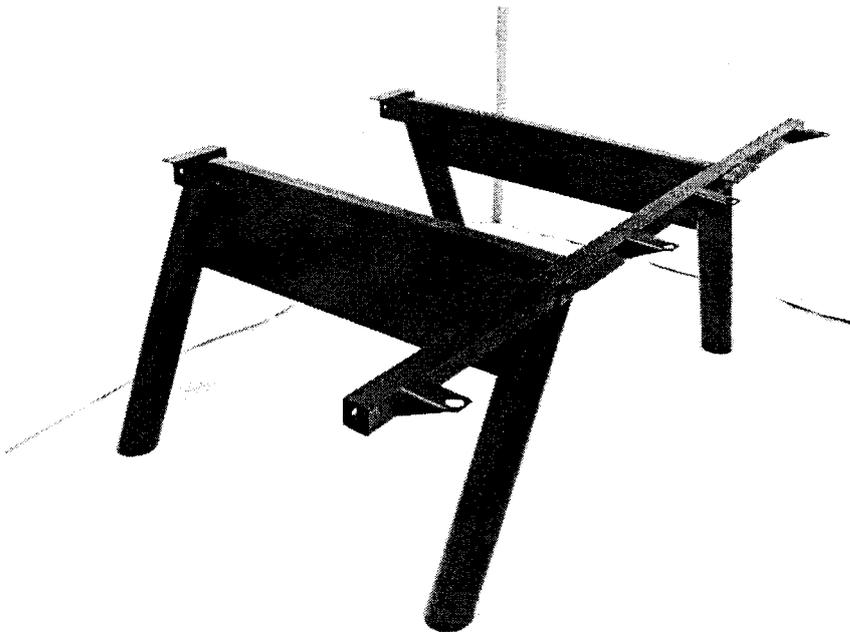
STEP 1

Unpack all cartons and check components for shipping damage. You should have all of the components shown plus a playing field. Cloth is optional.



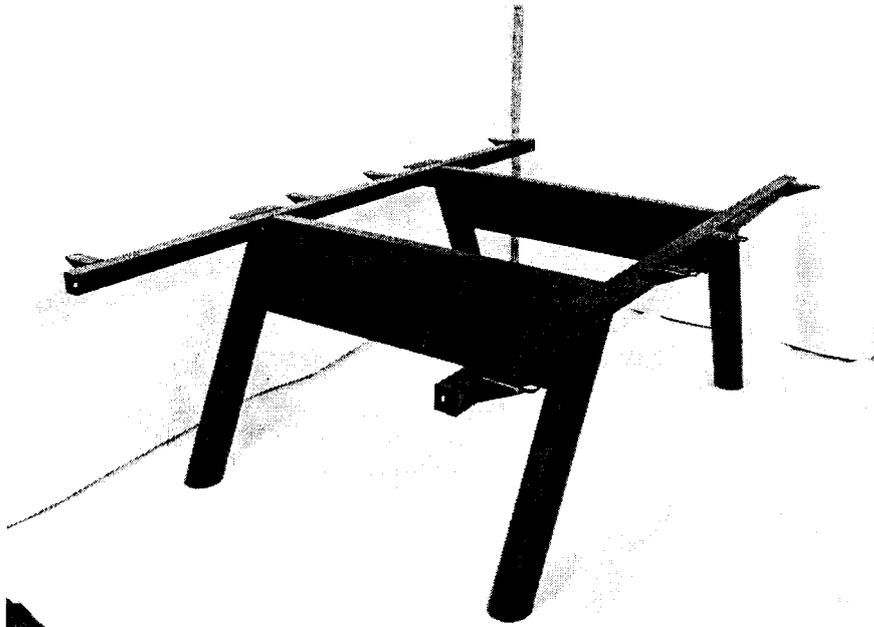
STEP 2

Assemble one of the legs to the frame side using hardware items G, H, and I. The bolt goes through the leg first, then the frame. Install a lock washer on the frame side only. Tighten finger tight.

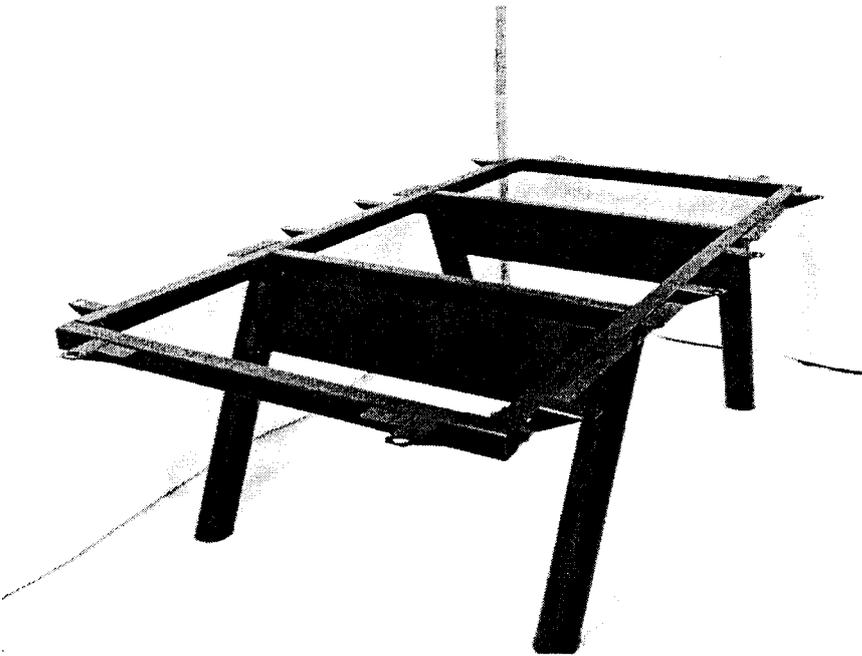


STEP 3

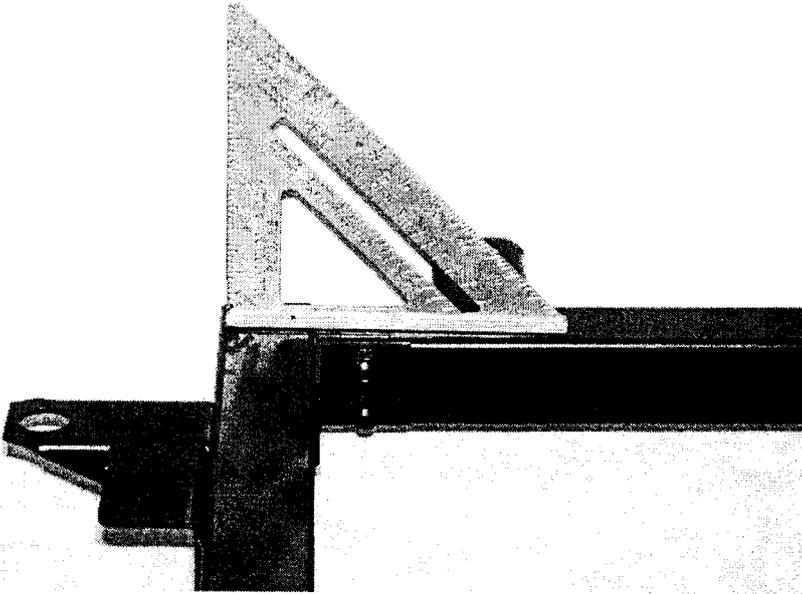
Mount the other leg to the frame.



STEP 4
Mount the remaining frame side.

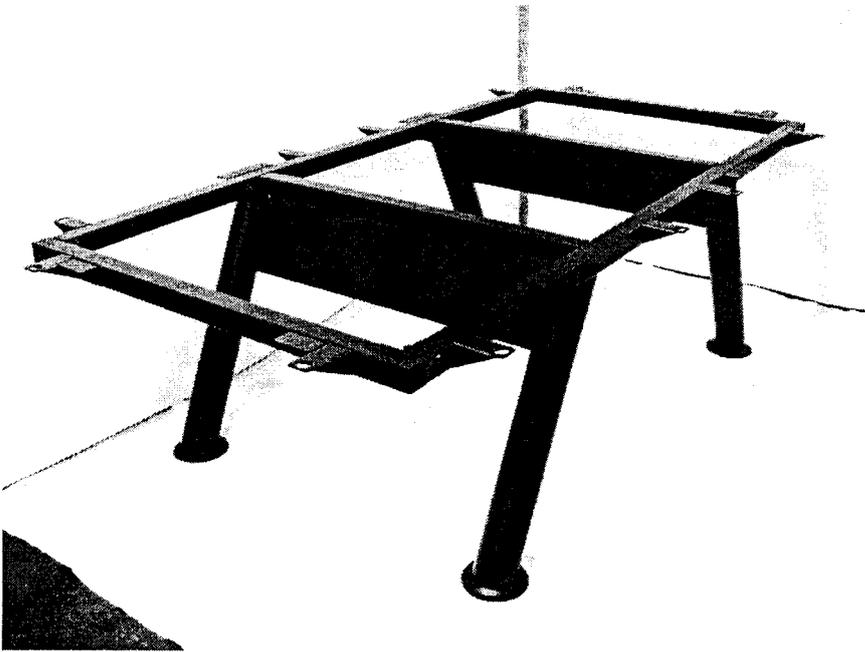


STEP 5
Mount the frame ends using hardware items G, H, and I.



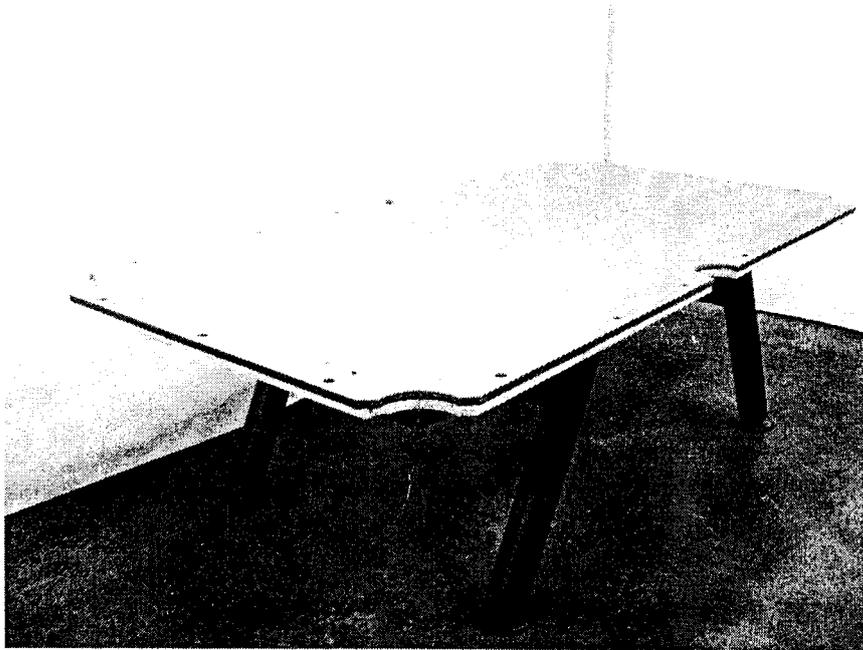
STEP 6

Square the frame by measuring diagonally. Verify that the top surface of the frame sides and ends are flush, then tighten all of the bolts to 10-12 ft-lbs maximum. Tightening these fasteners too tight will crush the frame making the job of levelling the play field much harder.



STEP 7

Install the leg levelers and level the frame.



STEP 8

Set the play field in place. If using a play field that has already been covered with cloth you will need to line up the 1" holes in the play field with the 1" holes in the frame. The cloth may need to be cut from the holes. If using a play field that has not been covered, center it on the frame then attach it using Hardware item F in the chamfered screw holes.

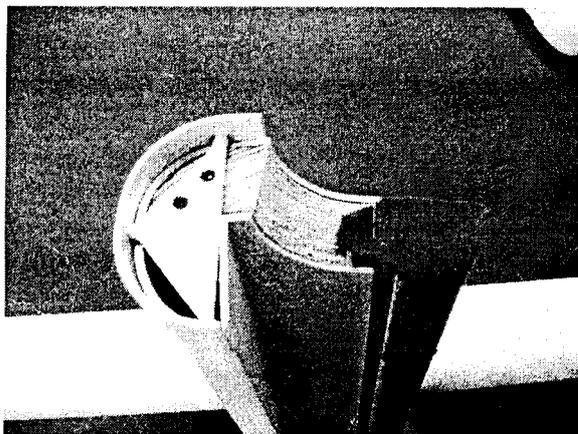
At this time you will need to check for level and shim the play field as required. A string stretched the length of the playing surface will show any warpage that needs to be shimmed out. Roll a billiard ball around slowly to find minor out of level areas. Extra time spent on this step will pay off greatly in the playability of the table.

STEP 9

Cover the playing surface and rails with an AMF approved outdoor rated cloth according to established billiard table covering procedures using stainless steel staples. Two stainless steel staple sources are listed below:

Acme Staple Co., 87 Hill Road, Franklin, NH 03235 603-934-2320

Duo-Fast Midwest, 1595 Ashby, St. Louis, MO 63132 800-348-2835

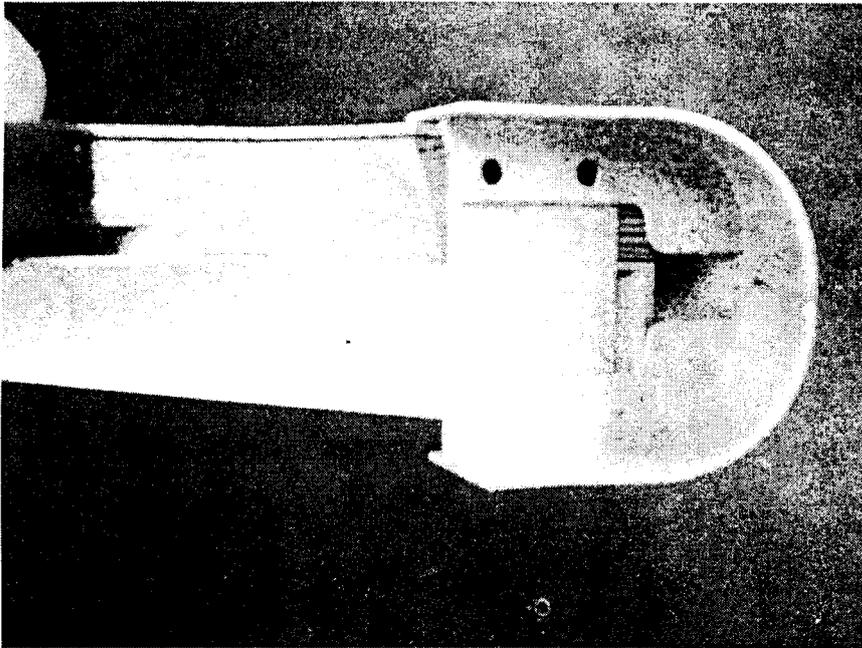


CLEAN OUTDOOR
CLOTH WITH
REGULAR DISH
SOAP + WATER

STEP 10

Attach the side rail castings to the left rails using hardware item D.

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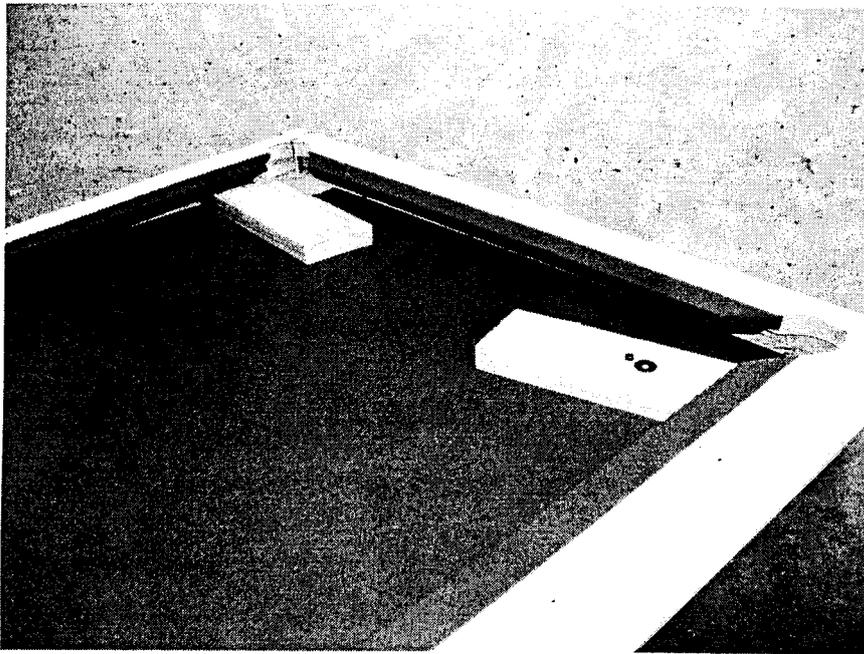


STEP 11

Attach the corner castings to the end rails using hardware item D. There are two left and two right castings. The screw heads must be flush with the casting when installed so the chamfer must face away from the rail.

STEP 12

Holding a side rail face up slide 3 clamping strips with rail bolts into the slot in the bottom of the rail. The bolts will then be retained by the close fit of the two pieces. Set the rail on the table and loosely install Hardware items A and C on the bolt nearest the side pocket. A small wood block should be placed between the bottom of the rail and play field near the end of the table to assist in assembling the end rails. Assemble the rest of the side rails in this manner.



STEP 14

Slide the clamping strips with bolts into the end rails. Fit the end rails onto the side rails, then pull out the wood blocks and lower the end rails into place. Loosely install Hardware items A and C on all rail bolts.

STEP 15

The side rails must be butted together and centered on the table lengthwise. Set the side rails the required distance from the adjacent rail verifying that the side pocket depth dimensions are the same on both sides of the table. Tighten the fasteners finger tight.

The cushion to cushion dimension lengthwise is twice the width. An 8' table is 44x88". A 7' table is 39x78".

Adjust the end rails to the above specifications. Measure diagonally across the table to verify that the rails are not out of square (within 1/8"). If all measurements meet the specifications tighten the rail bolts to 5 ft lbs. Measure the table again to verify the rails did not move while tightening the bolts.

STEP 16

Tables that have the play field covered prior to installation will use only the rail bolts to retain the play field and will need to be checked for level at this time. Loosen individual rail bolts and shim under the playfield to flatten and level the play field. Re-torque the bolts when done.



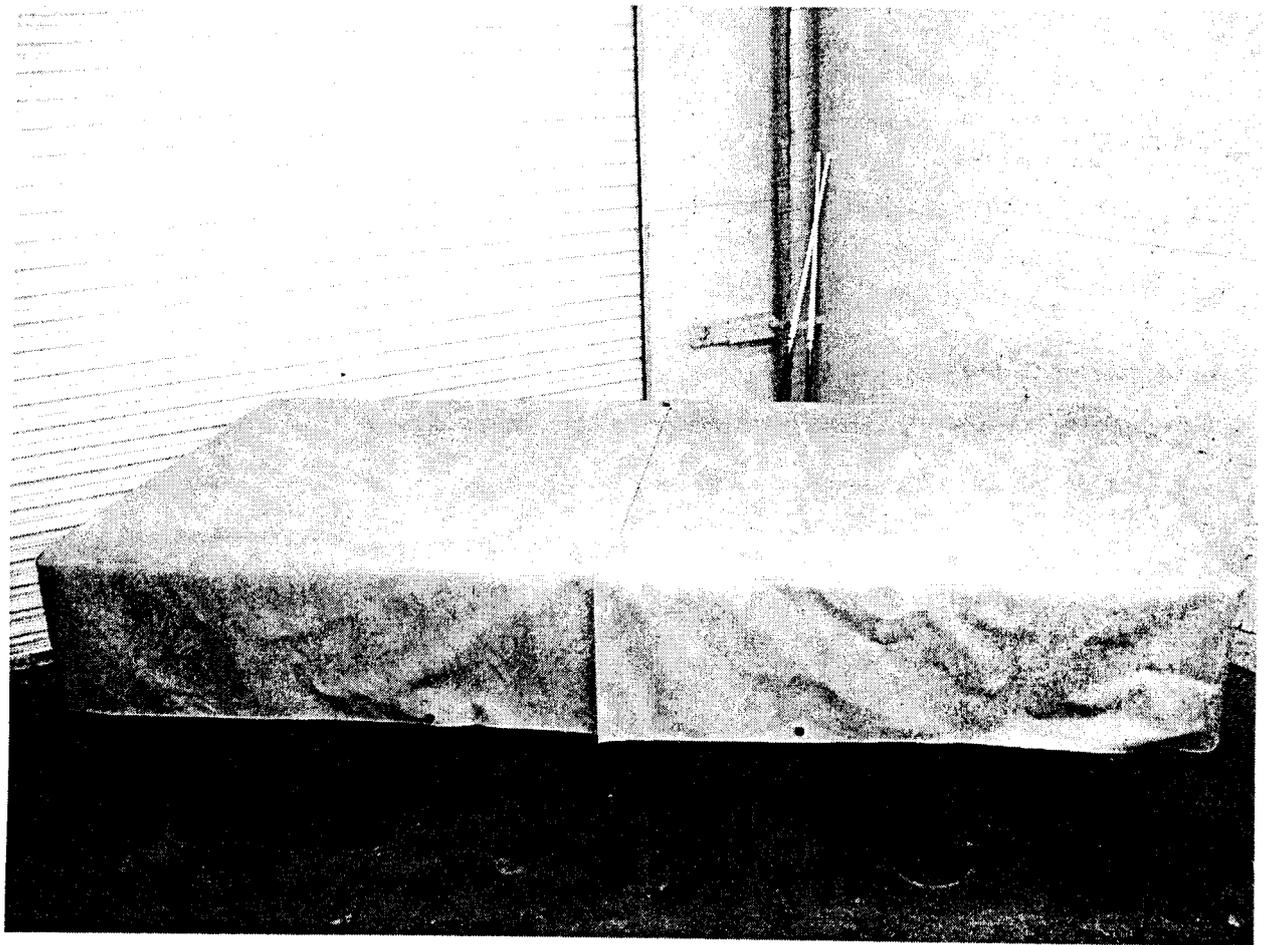
STEP 17

Attach the pockets to the table. It is easier to install the pockets from underneath the rails, then attach to the rails using hardware item E.

All of the pockets are made in the same mold to keep costs down. The side pockets will need to be trimmed vertically on or near the first mold parting line with a utility knife or heavy pair of scissors before installation.

STEP 18

Install the spot at the junction of the foot string and long string (two sites from the end opposite the nameplate, centered longitudinally).



STEP 19

Put the cover on the table. Wrinkles from being folded in shipping will disappear after a few days.

STEP 20

There are two black cords shipped with the cover for use in retaining the cover on the table in high winds. Grasp one cord in the middle and allow the two ends to hang. Push the folded end through the grommet at the end of the table and loop the two loose ends through on the backside of the cover and pull tight. Pass one of the ends behind a leg and thread it through the nearest side grommet and tie a bow knot that can be removed by pulling on the tag end. Do the same for the other side and other cord.

****IMPORTANT**** Although this table has been engineered from the finest weather resistant materials available, exposure to the elements will still degrade the components at a slow rate. In order for the warranty to be in effect the cover must be on the table at all times when the table is not in use. Should the cover be in such an environment that it does not protect the table for the full warranty period it should be replaced at the owner's expense to keep the warranty in effect.

KEY WEST RAIL CARTON

PACKING LIST

<u>QTY.</u>	<u>DESCRIPTION</u>	<u>PACKED BY:</u>
1.	ONE (1) END RAIL WITH NAMEPLATE	1. <u>MR</u>
2.	ONE (1) END RAIL WITHOUT NAMEPLATE	2. _____
3.	TWO (2) LEFT HAND RAILS	3. _____
4.	TWO (2) RIGHT HAND RAILS	4. _____
5.	EIGHTEEN (18) RAIL CLAMPING STRIPS	5. _____
6.	TWO (2) LEFT HAND CORNER RAIL CASTINGS	6. _____
7.	TWO (2) RIGHT HAND CORNER RAIL CASTINGS	7. _____
8.	TWO (2) SIDE RAIL CASTINGS	8. _____
9.	ONE (1) HARDWARE PACK: #66072	9. _____
10.	ONE (1) SET OF 6 PLASTIC POCKETS	10. _____
11.	ONE (1) EACH: SPOT INSTALLATION INSTRUCTIONS WARRANTY CARD WARRANTY STATEMENT	11. _____

NOTE: LEGS ARE CARTONED SEPARATELY
FRAME IS CARTONED SEPARATELY
PLAYFIELD IS SEPARATE
BEDCLOTH (IF ORDERED) IS CARTONED SEPARATELY

TABLE SERIAL # 10682